

COLD HEADING WIRE



USES

- Wire for fasteners and fixing systems
- Wire for elements for the automotive industry
- Wire for pins and threaded rods
- Wire for rivets
- Wire for screws and bolts



TECHNICAL DATA

STEEL

C4D - C7D - C9D UNI EN 16120-2
C4C - C8C - C10C UNI EN 10263-2
15B2 - 18B2 - C20E2C UNI EN 10263-3
23B2 - 20MnB4 - 23MnB4 UNI EN 10263-4
previous standards: QSt 32 - QSt 36 - CQ15+B - 19MnB4 DIN 1654

DIAMETERS RANGE

from 1,8 to 16,0 mm

SUPPLYING CONDITION

cold drawn
cold drawn-annealed and skin passed
annealed and redrawn
cold drawn and annealing

SURFACE FINISHING

phosphated
bright
polymerize

Upon specific request, it is possible to find an agreement on packaging, diameter and tensile strength.

PACKAGING

CARRIER

Ø diameters (mm) weight (kg)
1,80-13,00 500-1200

SPOOL

Ø diameters (mm) weight (kg)
1,80-13,00 500-1200

RING

Ø diameters (mm) weight (kg)
1,80-6,00 50-100

ORBIT COIL

Ø diameters (mm) weight (kg)
1,80 -13,00 500-1200

WIRE ROD

Ø diameters (mm) weight (kg)
5,50-16,00 1200-2500